
INSTRUCTION BOOK

OPERATING INSTRUCTIONS

**TERMALINE[®] COAXIAL
LOAD RESISTOR
MODEL 8135**



Electronic Corporation
Cleveland (Solon) Ohio USA

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SAFETY PRECAUTIONS

The following are general safety precautions that are not necessarily related to any specific part or procedure and do not necessarily appear elsewhere in this publication. These precautions must be thoroughly understood and apply to all phases of operation and maintenance.

KEEP AWAY FROM LIVE CIRCUITS

Operating personnel must at all times observe normal safety regulations. Do not replace components or make adjustments to the inside of the test equipment with a high voltage supply turned on. To avoid casualties, always disconnect power.

DO NOT SERVICE OR ADJUST ALONE

Operating personnel must at all times observe normal safety regulations. Do not attempt to replace parts or disconnect an RF transmission or any other high voltage line while power is applied. When working with high voltage always have someone present who is capable of rendering aid if necessary. Personnel working with or near high voltage should be familiar with modern methods of resuscitation.

SAFETY EARTH GROUND

An uninterruptible earth safety ground must be supplied from the main power source to test instruments. Grounding one conductor of a two conductor power cable is not sufficient protection. Serious injury or death can occur if this grounding is not properly supplied.

SHOCK HAZARD

HIGH VOLTAGE is used in the operation of this equipment. DEATH ON CONTACT may result if personnel fail to observe safety precautions. Learn the areas containing high voltages in each part of the equipment. Be careful not to contact high voltage connections when installing or operating this equipment.

CHEMICAL HAZARD

Solvents used to clean parts are potentially dangerous. Avoid inhalation of fumes and also prolonged skin contact.

RESUSCITATION

Personnel working with or near high voltages should be familiar with modern methods of resuscitation.

SAFETY SYMBOLS

WARNING

Warning: Warning notes call attention to a procedure, which if not correctly performed could result in personal injury.

CAUTION

Caution: Caution notes call attention to a procedure, which if not correctly performed could result in damage to the instrument.

8135 WARNING STATEMENTS

The following safety warnings appear in the test where there is danger to operating and maintenance personnel and are repeated here for emphasis.

WARNING

When power is in the upper range of the load's capacity, the radiator will become hot - care should be used in touching the equipment.

WARNING

Never attempt to disconnect the equipment from the transmission line while RF power is being applied. Leaking RF energy is a potential health hazard.

8135 CAUTION STATEMENTS

The following equipment cautions appear in the text whenever the equipment is in danger of damage and are repeated here for emphasis.

CAUTION

Do not operate this equipment continuously above the rated 150 W.

About This Manual

This instruction book covers the models 8135 and 8135A Termaline Coaxial Load Resistor.

This instruction book is arranged so that essential information on safety is contained in the front of the book. Reading the Safety Precautions Section before operating the equipment is strongly advised.

The remainder of this Instruction Book is divided into Chapters and Sections. At the beginning of each chapter a general overview will be given, describing the contents of that chapter.

OPERATION

First time operators should read Chapter 1 - Introduction and Chapter 3 - Installation, to get an overview of equipment capabilities and how to install it. An experienced operator can refer to Chapter 4 - Operating Instructions. All instructions necessary to operate the equipment, are contained in this section.

MAINTENANCE

All personnel should be familiar with preventative maintenance found in Chapter 5 - Maintenance. If a failure should occur, the troubleshooting section will aid in isolating and repairing the failure.

PARTS

For location of major assemblies or parts refer to the parts lists and associated drawings in Chapter 5.

CHANGES TO THIS MANUAL

We have made every effort to ensure this manual is accurate at the time of publication. If you should discover any errors or if you have suggestions for improving this manual, please send your comment to our factory. This manual may be periodically updated, when inquiring about updates to this manual refer to the part number and revision level on the title page.

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Purpose and Function	The Bird Model 8135 TERMALINE Load Resistor is a portable, general purpose 50 ohm coaxial transmission line termination. It is a self-contained unit requiring no outside power source or additional equipment. This coaxial load resistor provides an accurate, dependable, and practically non-reflective termination for adjustment, standby, and testing of transmitters under nonradiating conditions.
Performance Characteristics and Capabilities	The Model 8135 can absorb up to 150 watts continuously and dissipate it harmlessly as heat over a frequency range of dc to 4000 MHz. It is designed to show low reflectivity throughout this range. The VSWR will be 1.1 to 1.0 maximum from dc to 1000 MHz, 1.2 to 1.0 maximum from 1000 to 2500 MHz and 1.3 to 1.0 maximum from 2000 to 4000 MHz.
Dimensions and Weight	The Model 8135 is 8-13/16 inches long, 4 inches wide, and 6-7/16 inches high (224 x 102 x 164 mm). It has a weight of 6 lb (2.7 kg) net and a shipping weight of 8 lb (3.6 kg).
Power and Utility Requirements	Being a passive electronic device, the Model 8135 needs no outside source or utility service.
Environmental Requirements	The Model 8135 should be used in a dust and vibration-free environment. The ambient temperature range should be kept between -40C and +45C (-40F and +113F) for proper operation. Allow at least 6 inches of clearance around the load to permit an unimpeded access of convection air currents to the load.
Items Furnished	The RF input connector, located on the front face of the unit, is a Female N. It is a special "Quick-Change" design permitting rapid and easy interchange with other Bird AN type "QC" connectors. This instruction book is the only other item provided.
Items Required	The only other item required is a matching connector on the coaxial transmission line.
Tools and Test Equipment	Only simple tools like screwdrivers are needed to disassemble the Model 8135. A resistance bridge or ohmmeter with an accuracy of one percent or better at 50 ohms is useful for checking the resistance value of the RF section assembly.

SPECIFICATIONS

Impedance	50 ohms nominal
VSWR	1.1:1.0 maximum dc-1000 MHz 1.2:1.0 maximum 1000-2500 MHz 1.3:1.0 maximum 2500-4000 MHz
Connectors	Female N "QC" type (normally supplied)
Power Range	150 W continuous
Frequency Range	DC-4000 MHz
Dimensions	8-13/16"L x 4"W x 6-7/16"H (224 x 102 x 164 mm)
Ambient Temperature	-40C to +45C (-40F to +113F)
Cooling Method	Dielectric liquid & air convection
Weight, Nominal	6 lb (2.7 kg)
Operating Position	Horizontal only
Finish	Grey Powder Coat Paint
NOTE - See Difference Data Sheet, Chapter 6, for additional 8135A specifications.	

General

The Model 8135 TERMALINE Load consists essentially of a cylindrical film type resistor immersed in dielectric coolant. The resistor, individually selected for its accuracy, is enclosed in a special tapered housing which provides a linear reduction in surge impedance directly proportional to the distance along the load resistor. This produces the uniform, practically reflectionless line termination over the stated frequencies of the load.

Dielectric Coolant and Seal

The coolant oil is chosen for its desirable dielectric properties and thermal characteristics. Cooling of the load is accomplished by natural fluid and air convection. The dielectric coolant, 0.1 gallon, carries the electrically generated heat from the resistor to the walls of the cylindrical cooling tank.

The tank is encased in a set of heavy gauge metal radiating fins, which are firmly pressed on the cylinder. The heat from the oil is transferred to the surrounding air by the radiating fins.

A synthetic rubber diaphragm located in the rear dome of the load allows the coolant to expand as the temperature rises.

- Location** Free air circulation around the Model 8135 TERMALINE Load is essential. Keep the load in the clear, and do not place it near heated surfaces. The Model 8135 should have at least a 6 inch clearance on all sides. Keep the space above the unit unobstructed for good air circulation. This load is to be mounted only in a horizontal position to insure that the load resistor will always be immersed in the coolant.
- Mounting** The Model 8135 may be fastened to a work or test bench. To do this, remove the four rubber bumpers from the bottom of the radiator. These bumpers are fastened to the corners of the bottom radiator brace by 8-32 studs which are set permanently into the rubber feet. The bumpers unscrew easily by hand. The holes are threaded for 8-32 screws. The fasteners must be placed up through the bench and into the load. These holes are on a 3 x 7 inch rectangle (76 x 178 mm).

Chapter 4

Operating Instructions

Use and Function of Controls

The Model 8135 is a passive electronic device and therefore has no controls to operate.

Initial Adjustment

No adjustments or setting are required.

Start Up

Connect the Model 8135 THERMALINE Load to the transmitting equipment under test with 50 ohm coaxial cable such as RG213/U or equal, and a Male N type plug (UG-21E/U or equal) which mates with the RF Input connector of the load. After the transmitter has been connected to the load, proceed according to the transmitter manufacturer's instructions. When reconnecting the antenna, it may become necessary to readjust the transmitter due to possible differences in VSWR.

Normal Operation

Being a passive device, the Model 8135 will function without an operator in attendance provided its stated performance limits are not exceeded. WARNING

When power is in the upper range of the load's capacity, the radiator will become hot - care should be used in touching the equipment.

CAUTION

Do not operate this equipment continuously above the rated 150 W.

Operation Under Abnormal Conditions

The Model 8135 can be subjected to moderate overloads for short periods of time, providing a sufficient amount of time is allowed between intervals for adequate cooling. An example would be 250 watts for a maximum of 5 minutes, allowing at least a 20 minute interval for cooling between power applications.

Shutdown Procedures

There is no way to turn off the Model 8135; power must be shut off at the RF source instead.

**Emergency
Shutdown**

Power must be shut off from the RF source as in the above procedure.

WARNING

Never attempt to disconnect the equipment from the transmission line while RF power is being applied.
Leaking RF energy is a potential health hazard.

Troubleshooting

For corrections requiring repair or replacement of components, refer to the appropriate section for your specific model.

Table 1
Troubleshooting

PROBLEM	POSSIBLE CAUSE	REMEDY
Lakage of coolant oil around clamping band or radiator housing	Clamping bands not tight	Tighten slightly with screwdriver
	Faulty O-Ring (front)	Replace per para Disassembly, RF Load Resistor Assembly
	Faulty diaphragm (rear)	Replace per para Disassembly, Diaphragm and Coolant Oil
Overheating of the radiator	Transmitter power too high	Reduce transmitter power
	Coolant oil level too low	Add more coolant oil to the radiator per para Disassembly, Diaphragm and Coolant Oil
	Faulty RF section assembly	Replace per para Disassembly, RF Load Resistor Assembly
High and low dc resistance values per para RF Assembly Test	Faulty RF input connector	Replace per para Disassembly, RF Input Connector Replacement
	Loose RF input connector	Tighten with a screwdriver

Cleaning

Radiator The principle maintenance required by the operator will be the cleaning of the radiator fins. Keep the radiator of the Model 8135 Termaline Load clean and free of dust. Wipe away the accumulated dust and grime with a soft clean cloth. If the insulator or metallic contact surfaces of the RF input connector should become dirty or grimy, clean carefully with a soft clean cloth. Use self-drying, spray or aerosol contact cleaner that leaves no residue on the inaccessible portions of the connector.

Inspection

Periodic Inspection - with the rugged and simple construction of the Model 8135 Termaline Load, periodic inspection will be necessary at only about six month intervals. Inspection should include the items listed below:

Oil Leakage Check for coolant oil seepage around the radiator tank, and particularly at the front and back around the underside of the clamping bands. See paragraph 5.1, Troubleshooting, if leakage is observed. Check tightness of the clamping bands, both front and back.

Cleanliness Check for cleanliness of the radiator fins and the RF connector. Proceed as in paragraph Cleaning.

Completeness Inspect the Model 8135 Termaline Load for completeness and general condition of the equipment.

Preventive Maintenance

Most of the preventive maintenance procedures are covered in the previous paragraph 5.5, Inspection. If any portions of the radiator are corroded or rusted, clean the area carefully with a fine flint sandpaper, and touch up the grey enamel.

RF Assembly Test

DC Resistance - Check the condition of the load resistor by accurate measurement of the dc resistance between the inner and outer conductors of the RF input connector. Use a resistance bridge or ohmmeter with an accuracy of one percent or better at 50 ohms for this purpose. The measured resistance should be nominal 50 ohms. For greater accuracy, the resistance of the load should be carefully checked prior to use at ambient room temperature. This resistance value should be recorded and used as a reference. Subsequent resistance measurements should not deviate more than two percent from this value.

Disassembly

There are no special techniques required for the repair or replacement of components in the Model 8135 TERMALINE Load. A screwdriver is the only tool needed. The paragraphs below outline component removal.

RF Input Connector Replacement

The input connector is a patented “Quick-Change” design which permits easy interchange with the use of only a screwdriver. This process does not interfere with the essential coaxial continuity of the load resistor RF input or the coolant oil seal. For replacement, proceed as follows:

1. Remove the four 8-32 x 5/16 inch round head machine screws from the corners of the RF connector.
2. Pull the connector straight out of its socket.

Diaphragm and Coolant Oil

Remove the diaphragm to replace or examine the coolant oil. Replacement of the diaphragm and coolant oil are outlined in the following steps:

1. Stand the load vertically, with the back end up.
2. Loosen the clamp screw until clamping band is released.
3. Remove the diaphragm cover and lift diaphragm from back end of radiator tank. If the diaphragm is no longer pliable or shows signs of surface cracks, replace it.
4. The coolant oil level should be about one inch below the top of the radiator cylinder. If the oil appears to be contaminated, replace it.

RF Load Resistor Assembly

To replace the load resistor assembly, proceed as follows:

1. Stand load vertically, connector end up.
2. Loosen clamp screw until clamping band is released.
3. Lift load resistor assembly straight up out of the cylinder, allowing the coolant to drip back into cylinder.
4. Inspect the O-Ring seal which is located just inside the mounting flange of the resistor assembly.

DO NOT reuse the O-Ring if it is no longer pliable or shows signs of surface cracks.

ASSEMBLY

RF Input Connector

Reverse the procedure in the RF Input Connector Replacement paragraph to install a new connector. Be sure that the projecting center contact pin on the connector is carefully engaged and properly seated with the mating socket of the load resistor input.

Diaphragm and Coolant Oil

To reassemble, reverse the procedure in the Diaphragm and Coolant oil paragraph.

RF Load Resistor Assembly

To replace the load assembly, reverse the procedure in the RF Load Resistor Assembly paragraph.

Customer Service

Any maintenance or service procedure beyond the scope of those provided in this section should be referred to a qualified service center. Bird Electronic Corporation maintains complete repair and calibration facilities.

Service Group

U.S.A. Sales and Manufacturing

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Sales Offices

For the location of the sales office nearest you, give us a call or visit our Web site at:

<http://www.bird-electronic.com>

Storage No special preparations for storage are necessary other than covering the load to keep it dust free. Store in a dry and dust-free environment. Keeping the ambient temperature within the -40C to +45C (-40F to +113F) working range is preferable.

Shipment Wrap the RF connector with padding and tape it securely. Pack and brace the Model 8135 in a suitable shipping container. A corrugated paper box should suffice. It is not necessary to remove the dielectric coolant before shipping.

Replacement Parts List Model 8135

Item	Qty.	Description	Part Number
1	1	RF load resistor assembly	8130-015
2	1	Radiator	2400-025
3	1	O-Ring seal	5-229
4	2	Clamping band assembly	7500-254
5	1	Diaphragm	2400-015
6	1	Diaphragm cap	2400-050
7	1	Connector	*See Below
8	0.1 gallon (0.4 liters)	Coolant Oil	5-030-1 (1 pint container)

*Available QC Type Connectors			
N-Female	4240-062	LT-Female	4240-018
N-Male	4240-063	LT-Male	4240-012
HN-Female	4240-268	C-Female	4240-100
HN-Male	4240-278	C-Male	4240-110
LC-Female	4240-031	UHF-Female (SO-239)	4240-050
LC-Male	4240-025	UHF-Male (PL-259)	4240-179
7/8" EIA Air Line 4240-002			

MODEL 8135A TERMALINE LOAD RESISTOR

The Model 8135A is identical to the Model 8135 electrically and physically. It has, however, a special RF section which provides special peak power handling capabilities. It will handle up to 35 kW peak power with a pulse width of one microsecond. For further information on peak power ratings, contact the factory.

When ordering a new RF section for the Model 8135A, order part number 8130-022. All other part numbers remain the same.

**VSWR
Difference**

Less than 1.1 to 1.0 maximum dc to 1000 MHz. Less than 1.2 to 1.0 maximum 1000 to 4000 MHz.

**Operating
Position**

Horizontal or vertical with connector end down.

Limited Warranty

All products manufactured by Seller are warranted to be free from defects in material and workmanship for a period of one (1) year, unless otherwise specified, from date of shipment and to conform to applicable specifications, drawings, blueprints and/or samples. Seller's sole obligation under these warranties shall be to issue credit, repair or replace any item or part thereof which is proved to be other than as warranted; no allowance shall be made for any labor charges of Buyer for replacement of parts, adjustment or repairs, or any other work, unless such charges are authorized in advance by Seller.

If Seller's products are claimed to be defective in material or workmanship or not to conform to specifications, drawings, blueprints and/or samples, Seller shall, upon prompt notice thereof, either examine the products where they are located or issue shipping instructions for return to Seller (transportation-charges prepaid by Buyer). In the event any of our products are proved to be other than as warranted, transportation costs (cheapest way) to and from Seller's plant, will be borne by Seller and reimbursement or credit will be made for amounts so expended by Buyer. Every such claim for breach of these warranties shall be deemed to be waived by Buyer unless made in writing within ten (10) days from the date of discovery of the defect.

The above warranties shall not extend to any products or parts thereof which have been subjected to any misuse or neglect, damaged by accident, rendered defective by reason of improper installation or by the performance of repairs or alterations outside of our plant, and shall not apply to any goods or parts thereof furnished by Buyer or acquired from others at Buyer's request and/or to Buyer's specifications. In addition, Seller's warranties do not extend to the failure of tubes, transistors, fuses and batteries, or to other equipment and parts manufactured by others except to the extent of the original manufacturer's warranty to Seller.

The obligations under the foregoing warranties are limited to the precise terms thereof. These warranties provide exclusive remedies, expressly in lieu of all other remedies including claims for special or consequential damages. SELLER NEITHER MAKES NOR ASSUMES ANY OTHER WARRANTY WHATSOEVER, WHETHER EXPRESS, STATUTORY, OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS, AND NO PERSON IS AUTHORIZED TO ASSUME FOR SELLER ANY OBLIGATION OR LIABILITY NOT STRICTLY IN ACCORDANCE WITH THE FOREGOING.

DECLARATION OF CONFORMITY

Manufacturer: Bird Electronic Corporation
30303 Aurora Road
Cleveland, Ohio 44139-2794

Product: TERMALINE RF COAXIAL LOAD RESISTOR
Models: 8135 8135A 8135-075

The undersigned hereby declares, on behalf of Bird Electronic Corporation of Cleveland, Ohio, that the above-referenced product, to which this declaration relates, is in conformity with the provisions of the following standards;

1. European Standard EN 61010-1:1993 - Safety, Group II.

This standard is in accordance with Council Directive 73/23/EEC and 93/68/EEC.

The technical documentation file required by this directive is maintained at the corporate headquarters of Bird Electronic Corporation, 30303 Aurora Road, Cleveland, Ohio.



Ken DeVore
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